

## CONTINUOUS INK SUPPLY SYSTEM INSTALLATION INSTRUCTION FOR EPSON Artprinter

### Caution:

**Never have the ink reservoirs higher or lower than the printer height.**

**This will affect the ink flow to your printer and may cause your printer to flood with ink**

**To ensure ink does not fill the air chamber when refilling your unit, it is imperative that the air filter is replaced with the travel plug and that both the travel plug and refill plug are not removed at the same time.**

Do not remove your old cartridge until you have the ST CIS system primed and ready to install (to prevent the drying of heads). In addition, make sure you are getting perfect nozzle checks before installing the AT CIS system. The AT CIS system won't be able to work properly if the nozzles are previously clogged. Most people get a perfect nozzle check the first time after installing the ST Continuous Ink Supply system; others may need to run two or three cleaning cycles and let the printer sit for a while before they get the perfect results.

### 1. Printer testing:

- Check whether the printer is in normal condition, like mechanical status, lubrication status etc.
- Print testing lines to ensure the printing head is good condition. 3) Print pictures to see whether the printing image is ok.

### 2. Installation Procedures

1. Remove out the original cartridges



2. Remove the cartridge cover.

press the ink cartridge replace button	The cartridge will move to the changing position which ready to change the ink cartridges	Unplug the power cord, now you can move the cartridge holder freely.
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3. Place down each cartridge according to the color, in the meantime; make every cartridge in the correct position by press down the cartridge until you hear the "click" sound for each cartridge.



4. The fourth step: Fix up the support arm and install the tubes



Clip the tubes on the arm; please see the above picture for reference.

6 The sixth step: Adjust the tubes which guide the ink

Adjust the tube length and move the cartridge car. Insure there will no block and collision when the tubes moving with cartridge car .Insure there's plenty length of tube to make the cartridge cart can thoroughly move to the right side.



The tube should not be twisted

<p>Put the CISS on the right side of the printer. In the meantime place all the tubes at correct position.</p>	<p>Pull out the small rubber plug from the air hole on top of the ciss ink tank. As above picture shown.</p>	<p>Place 6 air filters into air holes, the thicker side is down.</p>
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7. Insert the electrical source Power on the printer to check line suitably whether the printer works well

8. Check the printing head. Run Nozzle check.

If there show breaks, please clean your printing head. It is possible that the wispy air have entered into the printing head. If it is still show little breaks specially show in one color, it no needs to repeatedly continue to clean. Just keep the printer silent for about one hour, it may disappear. If after testing, it still abnormal, please kindly to contact with us ASAP.



If there still have some bubble in the tube after install the system correctly, just run the head cleaning to your printer 1-3 times, ( do not over 3 times, otherwise it might cause ink flood on your bottom of printer. If still have some air bubble in the tube, just wait a few hours, then do the head cleaning again. The bubble will be gone after that.

After the bubble gone, let the printer sit there for a few hours before print anything, the quality will be good by then, if printing quality is good, please don't need care about the air bubble in the tube, it will be gone after some printing.

4、 Reset Procedure:

If the indicator light show flashing when printing .it tell you that you need to change the cartridges, the please power off the printer for about 1 minutes and turn on again, this time it will show full on the computer, then it can work in good condition.

Please pay attention to the ink level in the reservoirs; if the ink level is below 1CM as the above picture shown, please use refill kits to fill ink into Reservoir bottles. Carefully pull out the rubber plugs from the refill holes. (There is possibility of ink spattering. Be careful!) Refill ink according to the color in short supply. Then put the rubber back. **(Please keep the printer and the reservoir at the same horizontal line during the process of refilling ink.)**

#### 7. Notice:

1. Please don't take out cartridge at random after installing the CIS system. Keep the reservoir bottles on the same level with the printer.
2. Try to keep at least 1/2 inch of ink in the bottles, as you don't want to run out of ink and draw air into the cartridge.
3. Don't place the Reservoir Bottles higher or lower much than the printer.
4. To be used in a dry place between 15 and 35 degree. Avoid exposure to direct sunlight.
5. Don't put the continuous ink supply systems reversed or leaning during the shipment. Please make sure all the ink filling holes and Ventilation holes are closed tightly during the transportation. Otherwise, the ink shall leak out.
6. Don't sway the cartridge frequently. It may cause ink leakage.
7. Don't pull out the connector of cartridge and don't tear off adhesive tape at the bottom of cartridge.