

XPRO III Series CONTINUOUS INK SUPPLY SYSTEM INSTALLATION INSTRUCTION FOR EPSON Artisan 1430 printers

This instruction may NOT provide all the information you need for this CISS installation, we **strongly recommend** watching the installation video in the Knowledge Base on our website at http://www.inkxpro.com

Caution:

Open the ink bottle refill holes (large plugs) first BEFORE opening the Air vents (small plugs) to release the air pressure inside the bottle. Otherwise, the ink may spill out of the air vents.

Install the CISS ASAP; don't wait until your original cartridges are empty to install CISS. In case the CISS has a problem, you still have your original cartridges to fall back on.

We recommend purging/priming the CISS before installation.

Keep the system's air vents open at all times after installation.

Please keep ink reservoirs at a lower level than the print head; ELEVATING THE RESERVOIRS ABOVE THE LEVEL OF THE CARTRIDGES IN THE PRINTER MAY FLOOD THE UNIT WITH INK. Do not remove your old cartridge until you have the CISS continuous ink supply system prepared and ready to install (to prevent the drying of heads). In addition, make sure the nozzle checks have perfect results before installing the CIS system. The CISS system won't be able to work properly if the nozzles are clogged. Most people get a perfect nozzle check after installing the Continuous Ink Supply system while others may need to run two to three cleaning cycles and let the printer sit for a while before they get perfect results.

What's in the box:

- 1. XPRO III series Reservoir-supply tubes-cartridge assembly (no air filter required)
- 2. One supply tube clip
- 3. six syringes (no needles, for priming the system)
- 4. One pair of latex-free gloves

Printer Testing

Before beginning, make sure your printer is operating properly with the original cartridges, is clean and, is properly adjusted. If the printer isn't printing properly, follow the printer instructions to clean and test the printer.

Prepare the CISS assembly:

1. Check to make sure there is no air in the tubes (a few inches of air is ok) from the reservoirs to the cartridges. If air is present, you will need to PRIME the system.

For how to prime the CISS, please go to our website: http://www.inkxpro.com
Click "Knowledge Base" on the left side of the manual, then go to "HOW TO", you will find some videos which show you how to prime the CISS.

- 2. DO NOT REMOVE THE CLEAR TAPE ON THE BOTTOM OF THE INK CARTRIDGES! They will be punctured when inserted into the printer.
 - 1. Installation Procedures:
 - Remove the original cartridges (Use original Epson cartridge first for printer initialization before install the CISS)
 Press the ink button, the cartridge will move to the changing position, remove the Epson ink cartridges.
 - 2. Remove the cartridge cover.
 - You can pry the hinge off of the door cover on the right side with a flat blade screwdriver. This lid can be hard to remove. Please take your time. The hinge might be break if it's been forced off.



- 3. Place ink reservoir on the right side of the printer, we recommend rising the reservoir 2 inches from the desk.
- 4. Unplug the power cord of the printer, so you can move the cartridge holder back and forth freely. (image a)
- 5. Move the cartridge holder to the left side, set up cartridge by referring to images b and c. Press down the cartridge LIGHTLY to make sure the cartridges are locked in the cartridge holder.
- 6. Attached the ink tube to the tube holder by refer the image d, make sure the ink is long enough to reach the left and right side of the printer.
- 7. Before opening the air vents of the ink reservoir, rock it (flip over) to the front side, this step will remove most ink from air vent chamber to the front ink chamber. Then, open the air vents by unplugging the smaller side of the plugs. (image g)
- 8. Plug the printer power cord back, turn on the printer. If printer indicates that cartridges can't be recognized (Printer ink lights and cartridge light are on), please refer to "Troubleshooting" section in this manual.





9. Check the printing head. Run Nozzle check.

If the nozzle check shows breaks, please clean your printer head. It is possible that the wispy air have entered into the printing head. If it is still showing little breaks, especially just in one color, you do not need to repeatedly continue to clean. Simply keep the printer silent for about an hour, and breaks will most likely disappear.

Maintenance:

How to reset the ink cartridge?

The cartridge ink level needs to be reset only when the ink light is ON. When the cartridge move over to the change cartridge position, press and hold the reset button (Image i) for 5 seconds and then press the ink light button.

Trouble Shooting:

"Printer ink lights and cartridge light are on, cartridges can't be recognized "

Turn ON the printer, Press the ink button of the printer, remove the cartridges from the cartridge holder, wait for 3 seconds, re-install the cartridge, Press down each cartridge one by one, make sure the cartridges are firmly locked into the cartridge holder. Then, press the printer ink button again.

"The printer doesn't print nor doesn't printer well after install ciss." please go to our website: www.inkxpro.com

Click "Knowledge Base" On the left side of the page, then Click "Trouble Shooting"