

**Caution:**

**Always keep the ink reservoirs on the same level as the printer, otherwise it will affect the ink flow to your printer and may cause ink leaking.**

**To ensure ink does not fill the air chamber when refilling your unit, it is imperative that the air filter is replaced with the travel plug and that the travel plug and refill plug are not removed at the same time.**

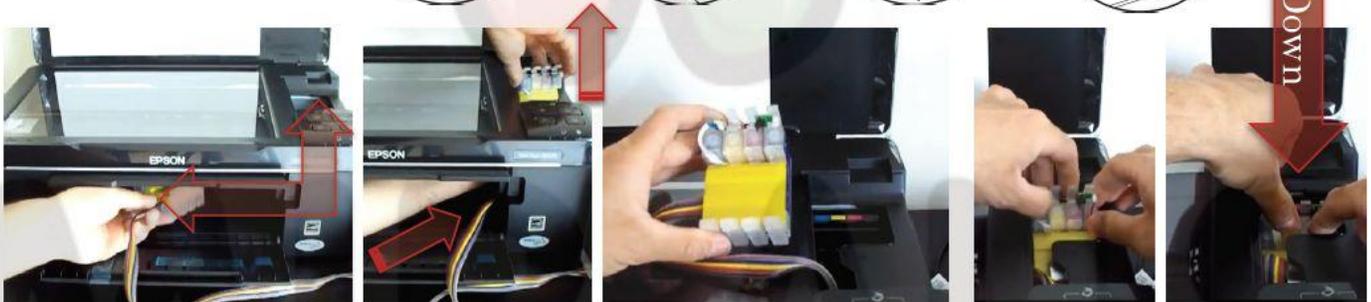
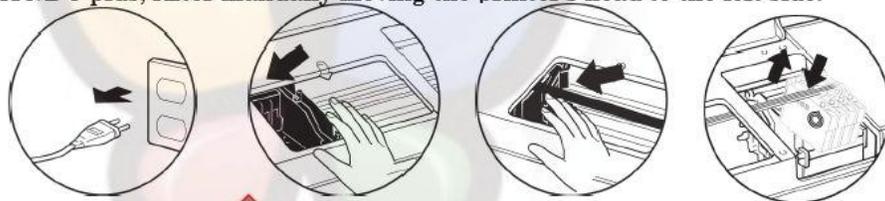
You might need to prime the CISS (remove air from the ink tube),  
For how to prime the CISS, please go to our website: <http://www.inkxpro.com>  
Click "Knowledge Base" on the left side of the manual, then go to "HOW TO", you will find some videos which show you how to prime the CISS.

**Install the ink system**

Turn on the printer, open lids of the printer and install the CISS cartridges.



Remove the AC/DC plus, After manually moving the printer's head to the left side.



Use your hands to make the cartridges through the printer as shown on the photo. After install the cartridges firmly inside the printer head. Each cartridge has a clip and they must click well in side the printer's head.



Looking into the printer from above, install the support clip(s) as shown. The one on the left (in the photos below) is called a *square clip*.

The function of the clip is to attach the pipeline (through which the ink travels from the tanks outside the printer to the cartridge inside the printer) to the printer frame so that the printer head (with its attached cartridge) can move easily but not tangle or block the pipeline.



After you have attached the pipeline with the clip(s) check that it has enough slack so that the printer head can move through its entire range without stretching the pipeline or potentially blocking it.

#### Clip the tube.

Slide the tube to the right as far as possible, making sure the tube is straight.



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Always place the ink tank on the same level as the printer.