

CONTINUOUS INK SUPPLY SYSTEM INSTALLATION INSTRUCTION FOR EPSON Workforce 630 635 840 845 530 545 645 7510 7010 7520 60 3520 3540 printer

Caution:

Please keep ink reservoirs on the same level as the printer.
DO NOT put the ink reservoirs above the printer or on top of the printer.
Please don't wait until your original cartridges are empty before installing CISS. In case the CISS has a problem, you still have your original cartridges to fall back on.
If you are not sure how to install this CISS, please contact us.

Do not remove your old cartridge until you have the CISS continuous ink supply system prepared and ready to install (to prevent the drying of heads). In addition, make sure the nozzle checks are perfect before installing the CIS system. The CISS system won't be able to work properly if the nozzles are clogged.

Most people get a perfect nozzle check after installing the Continuous Ink Supply system while others may need to run two to three cleaning cycles and let the printer sit for a while before they get the perfect results.

You might need to Prime the CISS (remove air from the ink tube) before install it to your printer
For how to prime the CISS, please go to our website: <http://www.inkxpro.com>
Click "Knowledge Base" on the left side of the manual, then go to "HOW TO", you will find some videos which show you how to prime the CISS.

1. Printer Testing:
 1. Check whether the printer is in normal conditions, like the mechanical status and lubrication status etc.
 2. Print testing lines to ensure that the printer head is in good condition.
 3. Print pictures to see whether the printed images are okay.
2. Installation Procedures:
 1. Remove the original cartridges



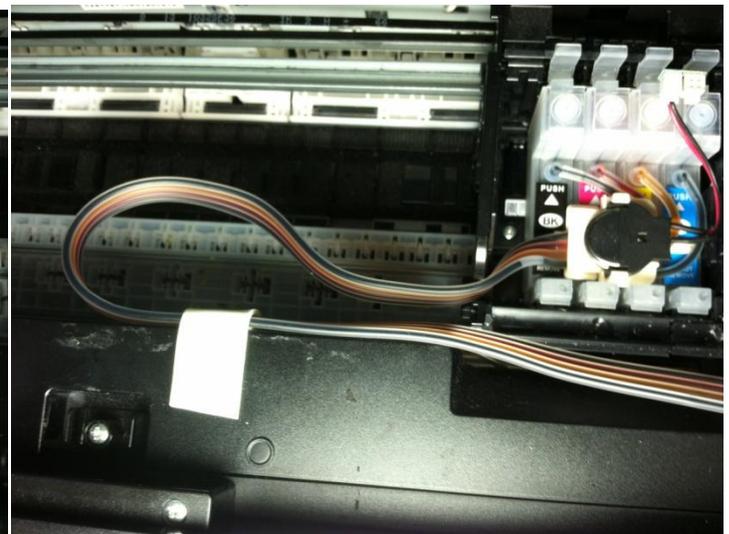
Press the "cartridge replacement" button, the cartridge will move to the changing position where you can to change the ink cartridges. Unplug the power cord. Now, you can move the cartridge holder freely.

2. Remove the cartridge cover.

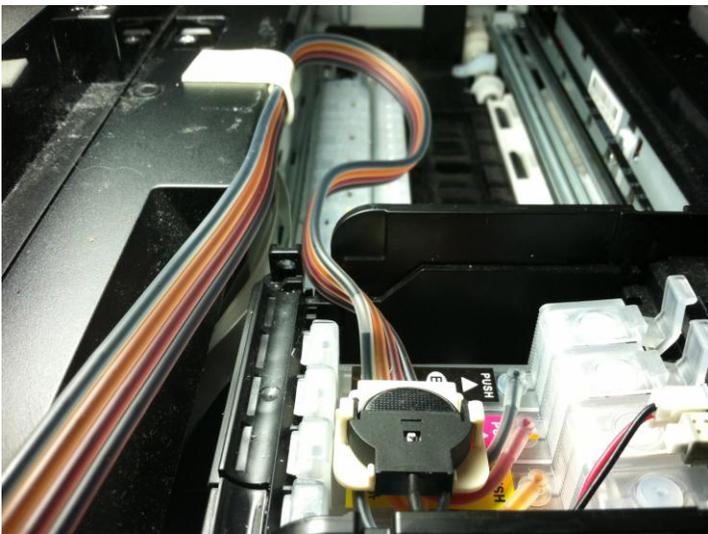
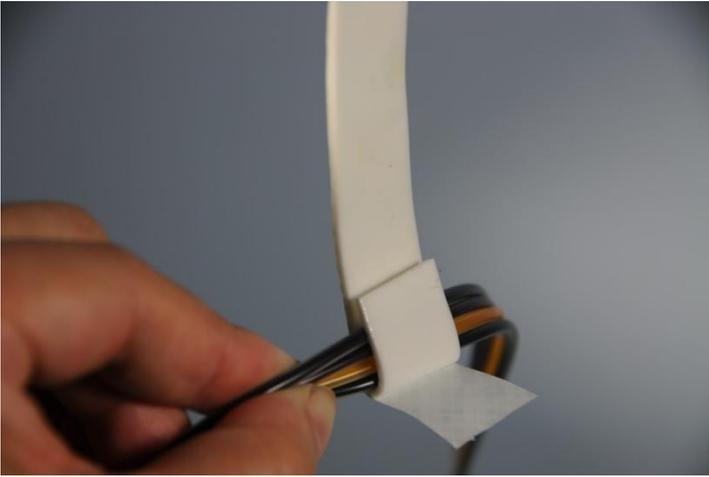
There is no easy way to remove the hinge. You can pry the hinge off with the door cover on the right side with a flat blade screwdriver. This hinge can be very hard to remove. Please take your time. Sometimes the hinge might be break when it's been forced off.



3. Place each cartridge in the correct position according to the color. Press down on the cartridges until you hear a click sound.
4. **Unplug the power of the printer**, now you can move the cartridge holder freely. Move cartridge holder to the very left and right side of the printer by refer following pictures.



Use the Double Side Foam Tape (or it is better if you have the Clear double side tape) to attach the ink tube to the printer. Move the cartridge holder back and forth to make sure the type and ink tube don't block it.



Un-plug the air vent plugs, air filters are not necessary for X-Pro series



Attach Air filters for ST series CISS, the air filters should be kept clean (no ink), otherwise it will affect ink flow the print head.

5. Install air filters (Install air filters is optional, you can just open the air holes on the ink tank to provide the system air flow)

Ink bottles should be placed on the same level as the printer.

For double paper tray printer like Epson workforce 840, 845, the ink bottles can be placed 4 inches higher than the desk level due to the print head is higher.



6. Check the printing head. Run Nozzle check.
If the nozzle check shows breaks, please clean your printer head. It is possible that the wispy air have entered into the printing head. If it is stilling show little breaks, especially just in one color, you do not need to repeatedly continue to clean. Just keep the printer silent for about one hour, and it will most likely disappear. If, after testing, it still abnormal, please kindly contact with us ASAP.

If there still are some bubbles in the tube after install the system correctly, just run the head cleaning 1-3 times, (do not clean more than 3 times, otherwise it might cause ink to flood to on your bottom of printer. If there still are some air bubbles in the tube, just wait a few hours and then run head cleaning again. The bubbles will be gone after that.

After the bubble are gone, let the printer sit for a few hours before printing anything. The quality should be good by then. If printing quality is good, you don't need to care about the air bubbles in the tube, it will be gone after some printing.

Maintenance:

How to reset the ink levels when the printer shows "low ink" or "the cartridge cannot be recognized" messages?

Go to "setup" and then go to "Cartridge replacement". The cartridge must be in the cartridge replacement place; otherwise you will not reset the ink levels.

When the cartridge move over to the change cartridge position, press and hold the reset button for 5 seconds. Do this for every color. Press OK and the ink levels will return to full and the printer will go into a charging process.

How to remove the cartridge door for Epson workforce printer

Turn on the printer and have the cartridges move over to the cartridge change position. Then unplug the printer power.

1. Remove the cartridges but do not close the door. It must be open to remove this door.
2. With a flat blade screwdriver, you will be prying the hinge off with the door cover on the right side. This hinge can be very hard to remove, please take your time.
3. With the door open use a flat blade screwdriver and between the hinge and the frame of the cartridge assembly on the right side pry the hinge off, sometimes the hinge will break when forced off. There is no easy way to remove the hinge

